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| <b>TYPE</b>               | Two-component acid curing clear lacquer.  |
| <b>USE</b>                | For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.         |
| <b>SPECIAL PROPERTIES</b> | Thixotropic. Good filling properties. Good surface resistance. No aromatics. Low formaldehyde cleavage. |

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**TECHNICAL DATA**

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| <b>Gloss (60°)</b>                     | 5-80 units Gardner.   |
| <b>Delivery viscosity</b>              | 100-106 KU, thixotropic.  |
| <b>Density</b>                         | 0.99-1.04 kg/l  |
| <b>Solids, weight</b>                  | Approx. 58 %<br>Approx. 51 % by volume  |
| <b>Volatile organic compound (VOC)</b> | See Safety Data Sheet.  |
| <b>Storage</b>                         | Storage: See label.   |
| <b>Mixing ratio</b>                    | 9 % by weight    HARDENER 1399-12<br>10 % by volume   |
| <b>Pot life</b>                        | 24 hours when thinned to 20 s DIN 4, 20°C   |
| <b>System</b>                          | Can be used both as primer and as topcoat.<br>Recommended amount applied 2 x 60-80 g/m <sup>2</sup> . |

**DIRECTIONS FOR USE**

|                           |   |              |              |
|---------------------------|---|--------------|--------------|
| <b>Application method</b> | Conventional-, high pressure-, automatic- and electrostatic spraying.<br>Curtain coating. |              |              |
| <b>Drying</b>             |   | <u>20 °C</u> | <u>50 °C</u> |
|                           | Dry for handling  | 2 hours      | 30 min.      |
|                           | Dry for stacking  | 12 hours     | 2 hours      |
| <b>Hardener</b>           | HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.                         |              |              |
| <b>Thinner</b>            | TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.                       |              |              |
| <b>Cleaning</b>           | TEKNOSOLV 1135-93.  |              |              |

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| <b>HEALTH AND SAFETY</b> | See Safety Data Sheet. |
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